

I claim:

1 1. An apparatus for controlling the size of a blown
2 extruded thermoplastic synthetic resin film tube which comprises
3 a calibrating basket through which the blown extruded
4 thermoplastic synthetic resin film tube passes and formed with
5 guide stirrups, each having a multiplicity of tube-contacting
6 film-guide rollers disposed along each of the stirrups and
7 supported on the respective stirrup with a respective roller
8 bearing.

1 2. The apparatus defined in claim 1 wherein each of
2 said roller bearings comprises an inner ring fixed to the
3 respective stirrup, and outer ring coaxial with the inner ring
4 and forming the respective roller, and an array of roller bodies
5 between the inner and outer rings.

1 3. The apparatus defined in claim 2 wherein said
2 roller bodies are balls.

1 4. The apparatus defined in claim 2 wherein at least
2 one of said rings is composed of a synthetic resin.

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1 5. The apparatus defined in claim 2 wherein the outer
2 surface of said outer ring has an antiadhesion coating thereon.

1 6. The apparatus defined in claim 2 wherein a gap is
2 provided between neighboring rollers on each stirrup.